



TECTORIUS® TEC-LOK™ 100 SERIES

Powdered and Liquid Nylon Locking Patches

DESCRIPTION:

The Tectorius Tec-Lok family of products includes a growing number of variations to the well-known nylon patch locking feature. Nylon patch is a process-applied deposit of nylon to the threaded portion of a fastener that prevents unintended loosening.

This non-reactive type of thread locker is intended for parts that need to remain serviceable and removable, while also being resistant to most motor fluids, solvents and harsh environments.

Tectorius' selection of Tec-Lok products encompasses several grades of powder-applied nylon and liquid-applied nylon, in addition to hybrids intended for high temperatures (up to 200° C) or special applications. Tectorius offers a wide range of color options to easily identify your company, customer, or distinguish a particular part size or type.

Tec-Lok is a Standard Nylon 11 locking patch fused to your fasteners. The position and length of patch is variable to suit your requirements.

Specific formulations of Tec-Lok™ meet or exceed the performance requirements of the following standards:

AUTOMOTIVE:

- Chrysler: PF-5144, PF-5461, PF-6157, PF-6158
- Ford: ES-382101-S100, ES-378813-S100, ES-N800688-S100, WA970, ES-21002-S100
- General Motors: GM6189P

INDUSTRIAL FASTENER INSTITUTE:

- IFI 100, IFI 124, IFI 524, DIN 267 Part 28

U.S. MILITARY:

- MIL-N-25027, MIL-F-18240E, MIL-DTL-18240F

OEM:

- Detroit Diesel 9S240, Eaton 205372, Meritor (Rockwell) Q-70, New Process Gear PS 616



PRODUCT FEATURES:

- » **Flexible Coverage:** Tec-Lok nylon patch allows for 90-360° coverage around the part.
- » **Reliable Lock:** A more secure thread lock results from a 360° application.
- » **Resists and Seals:** 100 series resists against most automotive fluids. Oil, water, antifreeze, and gasoline have virtually no effect on this family of materials.

Liquid Nylon 360° has all the same features as the Powdered Nylon Patch, with the following added features:

- » **Lower Curing Temperature:** There is little or *no plating discoloration* due to a lower curing temperature.
- » **Easy Clean-Up:** This water-based material can be easily washed away.
- » **Color and Viscosity Variety:** Multiple viscosities and color selections available for part identification and to meet your assembly needs.

*The information provided is based on technical data that Tectorius believes to be reliable. Since we cannot anticipate or control the various conditions under which this information and our product may be used, we cannot guarantee the applicability of this information or the suitability of our product in any individual situation. Therefore, the product is sold without warranty expressed or implied.

Tectorius® · 56732 Mound Rd. · Shelby Twp., MI 48316 · Phone: 586-232-3999 · Fax: 586-232-3991
Visit our website at www.tectorius.com · email: info@tectorius.com

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AVAILABLE GRADES:

Grade Number	Color	Viscosity	Pre-Cured State
100	Ivory	N/A	Powdered Nylon
101	Yellow	N/A	Powdered Nylon
102	Green	N/A	Powdered Nylon
103	Sapphire	N/A	Powdered Nylon
104	Red	N/A	Powdered Nylon
105	Black	High	Liquid Nylon*
106	Black	Low	Liquid Nylon*
107	Yellow	High	Liquid Nylon*
108	Yellow	Low	Liquid Nylon*
109	Green	High	Liquid Nylon*
110	Green	Low	Liquid Nylon*
111	Sapphire	High	Liquid Nylon*
112	Sapphire	Low	Liquid Nylon*
113	Red	High	Liquid Nylon*
114	Red	Low	Liquid Nylon*
119	Black	N/A	Powdered Nylon
120	Dark Blue	Ultra-Low	Liquid Polymer*

* Flow application

SPECIFICATIONS:

Operational Temperatures	-56° to 121°C (-70° to 250°F)
Material	Nylon 11
Primary Usage	Lock and seal
Shelf Life	Indefinite on-part shelf life under ideal storage conditions [4 to 32°C (40 to 90°F)]. Recertification required once per year.
Reusability	Up to 15 on-off cycles
Hardness	Shore D (ASTM D2240) 70-80 Durometer
Dielectric Strength	(ASTM D149 short time) 800-1200 volts/mil @10.0 mils (varies with color)
Taber Abrasion	(ASTM D4060) 10-18 mg loss CS-10 wheel, 1000g load, 1000 cycles (varies with color)
Direct Impact Resistance	(MPTM 0002) 160 in. lbs. @ 10.0 mils
Salt Spray Resistance	(ASTM B117) 1000+ hours (X Scribe)

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